



**PROCESS MINIMUM LOT CHARGES (effective 7/1/16)**

<b><u>ANODIZE</u></b>	<b><u>Lot Charge</u></b>	<b><u>PAINT</u></b>	<b><u>Lot Charge</u></b>
Per Mil-A-8625 Ty I dyed or non	\$ 150.00	Enamels, Lacquer, Epoxy, Primers, Polyurethane	\$ 150.00
Per Mil-A-8625 Ty II dyed or non	\$ 150.00	*If in stock, all specialty paints will be an additional charge	
Per Mil-A-8625 Ty III	\$ 150.00	Dry Film Lube	\$ 150.00
*Magnesium Anodize Ty I, Cl C	\$ 250.00	<b><u>MEDIA BLAST</u></b>	
Ty II, Cl D & HAE		Sand Blast, Glass Bead	\$ 150.00
<b><u>CHEMICAL CONVERSION</u></b>		<b><u>DOW</u></b>	
Chemical Film (yellow or clear)	\$ 125.00	*Dow 7, 17, & 19	\$ 250.00
<b><u>PLATING</u></b>	<b><u>Lot Charge</u></b>	<b><u>NON-DSTRUCTIVE TESTING</u></b>	<b><u>Lot Charge</u></b>
Cad Plate	\$ 150.00	Pre-Penetrant Etch	\$ 150.00
Electroless Nickel	\$ 175.00	Flourescent Penetrant Inspection	\$ 175.00
Copper Plate	\$ 175.00	Magnetic Particle Inspection	\$ 175.00
Gold Plate	\$ 300.00	Hardness	\$ 125.00
Nickel Plate	\$ 175.00	Technical Sheets	\$ 45.00
Silver Plate	\$ 200.00	<b><u>VAPOR DEGREASE</u></b>	
Zinc Plate	\$ 150.00	Vapor Degrease Clean	\$ 150.00
Tin Plate	\$ 150.00		
23 Hour Bake	\$ 125.00		
Etch	\$ 150.00		
<b><u>PASSIVATE</u></b>			
Passivate (Testing included)	\$ 175.00		

\*\*\*Hazardous Waste Surcharge of 8% will be added to all invoices  
\*For expedite fees, please contact Anaplex