



MINIMUM LOT CHARGES

ANAPLEX
REFINED METAL PROCESSING

EFFECTIVE: 8/1/18

<u>ANODIZE PROCESS</u>	<u>LOT CHARGE</u>	<u>MEDIA BLAST</u>	<u>LOT CHARGE</u>
Anodize per MIL-A-8625, TYPE I DYED & NON-DYED	\$150.00	Sand Blast, Glass Bead	\$150.00
Anodize per MIL-A-8625, TYPE II DYED & NON-DYED	\$150.00	<u>MASKING</u>	\$75.00
Anodize per MIL-A-8625, TYPE III	\$150.00	<u>PAINT PROCESS</u>	
		Paint	\$225.00
		Enamel, Lacquer, Epoxy, Primer, Polyurethane (*If paint in in-stock* Specialty paints will be additional charge)	
		Dry Film Lube	\$150.00
		<u>DOW PROCESS</u>	
		Dow Process: DOW 7, 17 & 19	\$375.00
<u>CHEMICAL FILM PROCESS</u>		<u>NON-DISTRUCTIVE TESTING</u>	
Chemical Film	\$150.00	Fluorescent Penetrant Inspection	\$200.00
<u>PLATING PROCESS</u> (23 HOUR BAKE)	\$150.00	Magnetic Particle Inspection	\$225.00
Cad Plate	\$150.00	Pre-Penetrant Etch	\$175.00
Electroless Nickel Plate	\$175.00	Hardness	\$150.00
Copper Plate	\$200.00	Technical Sheets	\$70.00
Zinc Plate	\$150.00	<u>PASSIVATE PROCESS</u>	
Nickel Plate	\$175.00	Passivate (Testing Included)	\$175.00
Silver Plate	\$375.00	<u>VAPOR DEGREASE CLEAN</u>	\$175.00
Tin Plate	\$150.00	<u>EMBRITTELEMENT RELIEF</u>	\$175.00
Etch Clean	\$175.00		
Phosphate Ty. "Z", "M"	\$200.00		

*HAZARDOUS WASTE SURCHARGE OF 10% ADDED TO ALL INVOICES
 *EXPEDITE FEE – CONTACT ANAPLEX CORPORATION
 * STRIPPING COST MAY VARY